

SCREEN PRINTING

STANDARD PLASTISOL

This crisp and detailed technique uses a mesh screen into which the ink is pushed through and onto the garment.



Foil is applied through a heat-press process onto the garment, giving the product an elegant and shimmering look.



Metallic ink simply refers to ink that is mixed with fine reflective particles in order to create a unique glimmering shine.

CRYSTALINA

Crystalina is a glittery top coat that is laid atop any color to impart a rich pearlescent look.

NEON

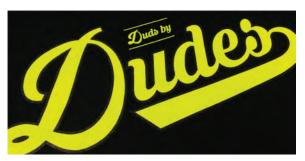
Neon refers to any number of fluorescent inks that can add a pop of color to most any design.













SCREEN PRINTING

GLOW IN THE DARK

This provides an instant glow that is noticeable when light is absent.

Can be used on both white and colored shirts.

HIGH DENSITY

High density is a process that uses a specialty ink to achieve a raised smooth print with sharp edges.



The 4 color process utilizes cyan, magenta, yellow and black to create a print that has a photographic halftone effect.

REFLECTIVE

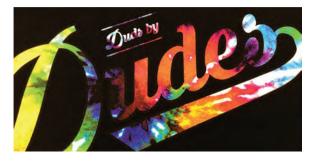
This creates a reflective surface. It is ideal for workwear or any type of apparel that needs to be seen in low-light conditions.

SIMULATED PROCESS

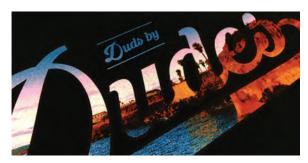
"Sim process" is used primarily when the print is highly detailed and/or incorporates several color gradients.













SCREEN PRINTING

WATER BASE

This uses inks that are softer and more breathable than others. It cannot be felt on the surface of the garment.

SILICONE

Silicone inks are flexible and durable. They're ideal for performance fabrics and certain kinds of athletic wear.





Dudo by deby

EMBROIDERY

STANDARD



METALLIC THREAD



CHENILLE



3D PUFF



NEON THREAD



BLEND



MATTE THREAD



OMBRE THREAD



TACKLE TWILL





HEAT TRANSFER

NAMES & NUMBERS

For teams, having the players' names and numbers on the jerseys is a must. Our expertise in printing via heat transfer will ensure you look crisp and clean on whatever field you happen to play.



HATS

Although shirts and jerseys comprise the majority of our heat transfer work, we can also use the technique to custom print hats.





DIRECT TO GARMENT

ALL OF THE COLOR

Standard screen printing techniques involve a longer setup and clean-up process, which means a more expensive print. DTG is faster and more efficient, which leads to more money saved.

COTTON IS BEST

DTG printing tends to work best with 100% cotton garments, as the cotton absorbs the ink better than other materials.

BETTER PRINT QUALITY

DTG printing is a digital process, and as such, the prints tend to be sharper and have a higher resolution.



DBD RECOMMENDED PRODUCT TEES FLEECE

American Apparel 2001W

AS Colour 4001

AS Colour 5001

AS Colour 5051

Anvil 980

Bella Canvas CV 3001

Bella Canvas CV 6400

Comfort Colors 1717

Gildan 5000

Gildan H000

Gildan 64000

Hanes 5180

LAT 6901

Next Level Apparel 3600

Next Level Apparel 3601

Bella Canvas CV 3719

Gildan 18200

Independent AFX90UNZ

Independant AFX90UN

Independant 4000

Independant 4000Z

Independent \$\$4500

Jerzees 975MPR

Please keep in mind these are products chosen based off of our personal experience with printing Direct to Garment. Each one of these products have been tested to ensure the best quality print.



SUBLIMATION

SCHOOLS & SPORTS TEAMS

Sublimation works exceptionally well for schools and sports teams, as regular use and frequent washing have minimal effect on the print.

CUSTOMIZATION

For school attire and school jerseys, sublimation can be used to customize names and/or numbers for a lasting, professional look and feel.

TOGETHER AS ONE

Other techniques incorporate the absorption of ink by the fabric, but this approach essentially fuses ink and fabric together as one. When ink is converted into gas, it combines with the fabric.



CUSTOM DYEING

- Tie Dye, Reactive Dye, Pigment Dye and Treatment Processes.
- Shrinkage has been added to the pattern before cutting so after the garment is dyed, it will shrink to the target specifications.
- Each garment is sewn with 100% cotton thread to allow the thread to take the dye color and prevent a white sewing stitch.

CUT & SEW

For those customers who want to make a fully customized garment from scratch. Pattern-making, samples, production.



FULFILLMENT

Online store orders, split shipments, storage and more. We offer finishing such as;

FOLDING

Each item is neatly, individually folded by our team for a clean, proffessional presentation.

BAGGING

Individual poly bags for each item helps protect garments during shipping and receiving.

TAGGING

Labels for every item helps keep your order organized and easy for distribution.

HANG TAGS

Get your order ready for retail with custom hang tags added to each garment.

FREIGHT ADVANTAGE (S&S) & PSST (Sanmar)

- Duds by Dudes is a member of S&S Activewear's Freight Advantage Program and Sanmar's PSST Program
- Free Freight from \$1 Free ground shipping on all orders from S&S Activewear and Sanmar locations sent to Duds.
- No dollar minimums for you to receive free ground shipping, and normal order cut-off times apply.
- No restocking fees Returns of blank product shipped to Duds will be processed with no restocking fees.